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CLAIMS

- A process for the surface-immobilization of antimicrobial polymers, comprising:
 forming a process bath comprising at least one antimicrobial polymer; and
 surface-immobilize the antimicrobial polymers to a surface of a workpiece by coating
 the workpiece by metal deposition.
 - 2. The process according to claim 1, wherein said metal deposition is electrochemical metal deposition.
- 3. The process according to claim 1, wherein said coating comprises immersing said workpiece in said process bath for a time and under conditions suitable for forming a metal layer of a desired of a desired thickness.
 - 4. The process according to claim 1, wherein said workpiece is a tube or a cathode.
 - 5. The process according to claim 1, wherein the metals deposited during said metal deposition is selected from the group consisting of nickel, copper, silver, gold, and platinum.
- 6. The process according to claim 1, wherein said metal deposition is conducted without an external current.
 - 7. The process according to claim 1, wherein said metal deposition is conducted using an external current.
 - 8. The process according to claim 1, wherein the antimicrobial polymer is prepared from nitrogen-functionalized polymers or phosphorus-functionalized polymers.
 - 9. The process according to claim 1, wherein the antimicrobial polymer is a copolymer comprising at least one monomer selected from the group consisting of 2-tert-butylaminoethyl methacrylate, 2-diethylaminoethyl methacrylate, 2-diethylaminoethyl methacrylate, 2-diethylaminoethyl acrylate, 3-dimethylaminopropyl acrylate, 2-diethylaminoethyl acrylate, dimethylamino-propylmethacrylamide, diethylaminopropylmethacrylamide, N-3-dimethylaminopropylacrylamide, 2-methacryloyloxyethyltrimethylammonium methosulfate.

2-methacryloyloxyethyltrimethylammonium chloride, 3-methacryloylaminopropyltrimethylammonium chloride, 2-acryloyloxyethyl-4-benzoylbenzyldimethylammonium bromide, 2-methacryloyloxyethyl-4-benzoylbenzyldimethylammonium bromide, allyltriphenylphosphonium bromide, allyltriphenylphosphonium chloride, 2-acrylamido-2-methyl-1-propanesulfonic acid, 2-diethylaminoethyl vinyl ether, 3-aminopropyl vinyl ether, 3-aminopropyl methacrylate, 2-aminoethyl methacrylate, 4-aminobutyl methacrylate, 5-aminopentyl methacrylate, 3-aminopropyl acrylate, 2-aminopropyl acrylate, 4-aminobutyl acrylate, 5-aminopentyl acrylate, 2-aminoethyl vinyl ether, 4-aminobutyl vinyl ether, and 5-aminopentyl vinyl ether.

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- 10. The process according to claim 9, wherein the antimicrobial polymer further comprises an aliphatically unsaturated monomer.
- 11. The process according to claim 1, wherein the antimicrobial polymer is suspended in an aqueous dispersions.
 - 12. The process according to claim 11, wherein the process bath comprises from 0.01 to 30% by volume of the aqueous dispersion of the antimicrobial polymer.
- 20 13. The process according to claim 1, wherein the aqueous dispersion further comprises an acid.
 - 14. A metal coating which comprises one or more antimicrobial polymers, wherein the surface of the metal coating comprises from 0.1 to 20% by surface area of said antimicrobial polymers.
 - 15. The metal coating according to claim 14, wherein the antimicrobial polymers are prepared from nitrogen-functionalized monomers or phosphorus-functionalized monomers.
 - 16. The metal coating according to claim 14, wherein the antimicrobial polymer is a copolymer comprising at least one monomer selected from the group consisting of2-tert-butylaminoethyl methacrylate, 2-diethylaminoethyl methacrylate, 2-diethylaminoethyl methacrylate, 2-diethylaminoethyl acrylate, 3-dimethylaminopropyl acrylate, 2-diethylaminoethyl acrylate, 2-diethylaminoethyl acrylate, dimethylamino-

5-aminopentyl vinyl ether.

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propylmethacrylamide, diethylaminopropylmethacrylamide, N-3dimethylaminopropylacrylamide, 2-methacryloyloxyethyltrimethylammonium methosulfate,
2-methacryloyloxyethyltrimethylammonium chloride, 3-methacryloylaminopropyltrimethylammonium chloride, 2-acryloyloxyethyl-4-benzoylbenzyldimethylammonium bromide,

2-methacryloyloxyethyl-4-benzoylbenzyldimethylammonium bromide,
allyltriphenylphosphonium bromide, allyltriphenylphosphonium chloride, 2-acrylamido-2methyl-1-propanesulfonic acid, 2-diethylaminoethyl vinyl ether, 3-aminopropyl vinyl ether,
3-aminopropyl methacrylate, 2-aminoethyl methacrylate, 4-aminobutyl methacrylate,
5-aminopentyl methacrylate, 3-aminopropyl acrylate, 2-aminopropyl acrylate, 4-aminobutyl
acrylate, 5-aminopentyl acrylate, 2-aminoethyl vinyl ether, 4-aminobutyl vinyl ether, and

- 17. The metal coating according to claim 14, wherein the antimicrobial polymer further comprises an aliphatically unsaturated monomer.
 - 18. A metal coating, produced by a process as according to claim 1.
- 19. A building, comprising a coated workpiece produced by a process according to claim 1.

20. A monument, comprising a coated workpiece produced by a process according to claim 1.

- 21. A galvanic cell, comprising a coated workpiece produced by a process according to claim 1.
 - 22. A process for preparing a building, a monument, or a galvanic cell comprising: forming a process bath comprising at least one antimicrobial polymer; surface-immobilize the antimicrobial polymers to a surface of a workpiece by coating the workpiece by metal deposition; and then

constructing a building, a monument, or a galvanic cell with a workpiece coated with a surface-immobilized antimicrobial polymer.